

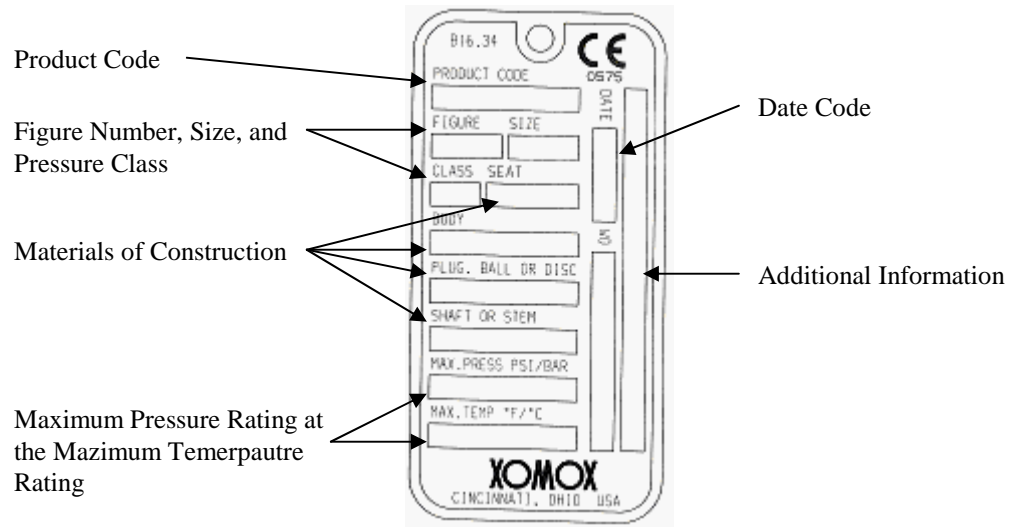
Operating Instructions TUFLINE Sleeved Plug Valves

0 Introduction

This information is provided to support the user with assembly, operation and maintenance of the above listed valves. Please read the following instructions carefully before a valve is installed or operated.

- ⇒ A tag will be permanently attached to the valve. This tag details the pertinent valve information as shown below in Figure 1.

Figure 1. Tag Information



WARNING

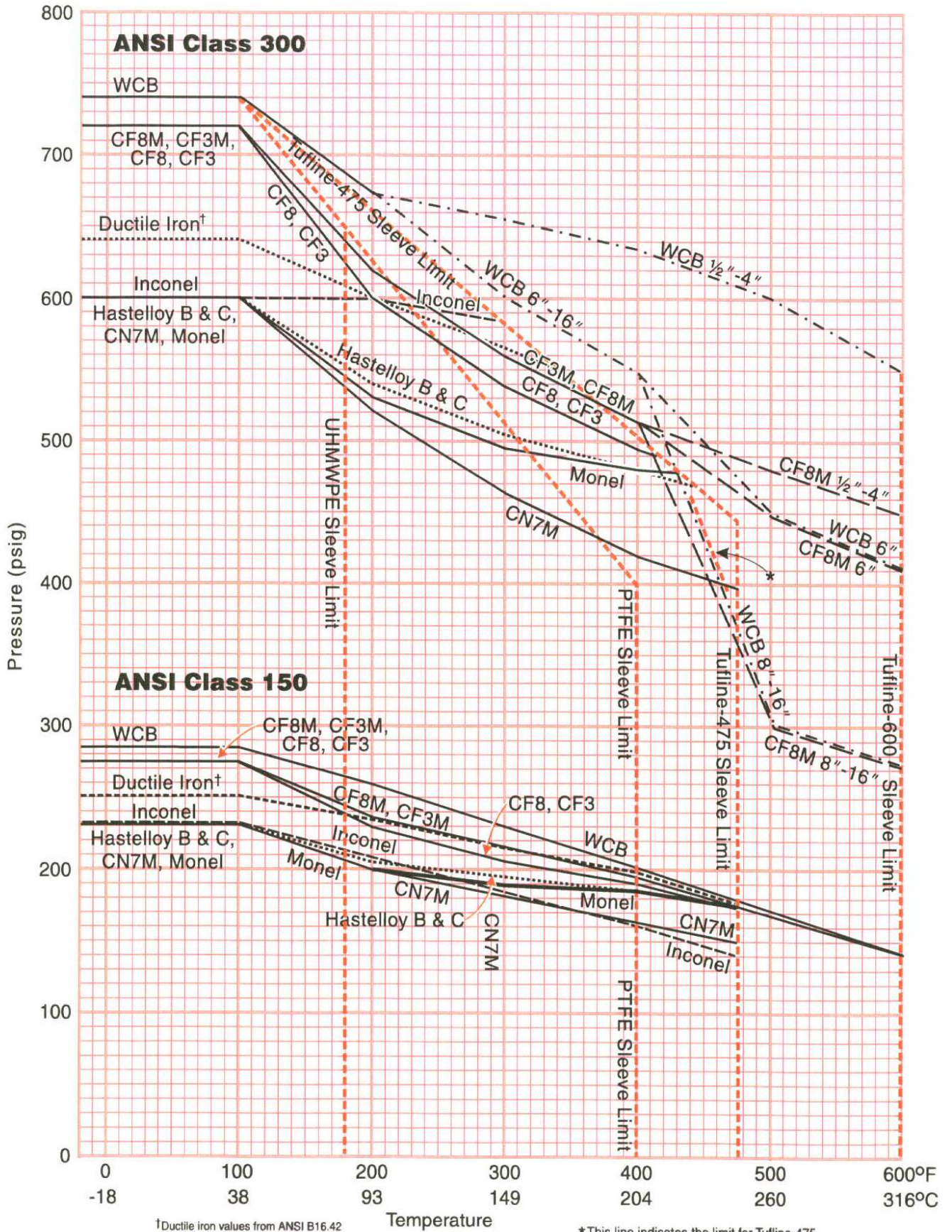
READ AND UNDERSTAND INSTRUCTIONS BEFORE SERVICING VALVE. Failure to follow instructions could result in death or serious injury. If there is a question, contact the factory, see Section 8 for Information.

1 Valve application


Tuflin Sleeved Plug Valves shall be installed between flanges, threaded, or welded in a piping system and are intended exclusively to let pass, shut off, or control the flow of fluids within the certified limits of pressure and temperature rating as shown below in Figure 2. Tuflin Sleeved Plug Valves are not recommended for fluids with high contents of solid particulates. Please refer to the Xomox Application and Corrosion Data Guide (329751) for application compatibility recommendations.

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Figure 2, Sleeved Plug Valve Pressure-Temperature Chart



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 CAUTION	If a valve shall control the flow at a differential pressure >2 psi (> 0,15 bar) (of liquid fluids) permanently, respect the limits for the hydraulic parameters in the XOMOX data sheet.
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2 Safety Information

2.1 General Safety Information

The same safety requirements apply for valves as for the piping system into which they are installed, and as for the plant control system, to which they are connected. This instruction gives such advice only, **which shall be observed additionally**.


Separate safety information is included in the manual of the actuator attached to the valve.

 WARNING	This valve should not be used in service conditions where materials of its parts in contact with the fluid are not suitable. Failure to heed this warning could result in death, serious injury, or property damage.
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2.2 Important information for the user

It is not the valve manufacturer's liability, but check and be sure, that

- ⇒ the valve is only used following personal protective procedures and safety practices for protection as usual in the plant, into which the valve is installed.

 WARNING	PERSONAL PROTECTION. Be sure to follow personal protective procedures and safety practices for protection against hazardous media. Failure to do so could result in death or serious injury.
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- ⇒ the valve is only used as specified in Section 1 – Valve application.

 WARNING	This valve should not be used in service conditions where materials of its construction are not suitable. Failure to heed this warning could result in death, serious injury, or property damage.
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- ⇒ an actuator for a valve supplied bare shaft has been sized and assembled to the valve according to the manufacturer's recommendations,
- ⇒ such an actuator has been adjusted correctly in the valve's end positions, – specifically in the OPEN end position,
- ⇒ the design of the housing of the valve allows usual additional forces and bending torques, which are normal in such piping systems.
- ⇒ the pipe system and the plant control system have been installed by experts and that these systems are regularly inspected.
- ⇒ the fluid flow velocity in this pipe system is limited to the usual values, i.e. 13 ft/sec. (4 m/s) for liquids, and no abnormal service conditions occur, such as vibrations, water hammer, or cavitation.
- ⇒ the contents of solid – especially hard and sharp – particulates in the fluid is known to and accepted by the manufacturer XOMOX,
- ⇒ valves used at fluid temperature >122°F (50°C) or < -4°F (-20°C) are protected – together with the pipe connection ends – from contact with the user,
- ⇒ only trained and duly authorized personnel, who are trained in all aspects of plant safety – specifically for those fluids under pressure, – shall operate, inspect, and repair these valves,
- ⇒ personnel shall read and understand the requirements of this manual.

2.3 Special kinds of hazard

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 CAUTION	Do not use thick elastomeric gaskets, external leakage may occur. The gasket used shall support and overlap the mating flange surface of the valve at both sides completely. Use gaskets conforming to ANSI B16.21 or EN1514-1 only.
 WARNING	Before a valve is removed from the pipe or before the plug (or cover) from the valve body is disassembled, be sure, that the media in the pipe system is completely depressurised .
 WARNING	<i>Valves in end-of-line-position:</i> For normal service, specifically at gaseous, hot or dangerous fluids, a valve shall be used only, if a blind flange is assembled downstream, unless otherwise noted on the valve
 WARNING	If a valve used in end-of-line-position shall be opened under pressure, open the valve very carefully: The fluid splashes out with high velocity!
 WARNING	<i>If a valve shall be removed from the pipeline :</i> Be careful that the pipe system is completely drained , before the valve is removed from the pipeline. Be extra careful of residual amounts of the fluid that remain trapped in the valve and/or in the pipeline .

3 Shipment and storage




The valve shall be handled, shipped and stored with care.

- ⇒ Handle the valve with the protective packaging and/or face covers. Valves >25 lbs (10kg) shall be handled and stored supported by a suitable skid or pallet (even at transport to the place of installation).
- ⇒ If the valve shall be stored before installation, store it at room temperature and protect the valve from harsh environmental conditions, such as dirt, debris and humidity.
- ⇒ Take special care to protect the flange faces from mechanical or any other damage.
- ⇒ The valve shall be stored with the position of the operator as supplied, do not operate the actuator.

4 Installation

4.1 General


For valves, the same basic requirements apply for the installation as for the pipe system into which they shall be installed. The following instructions give such requirements only, which shall be observed additionally.

 CAUTION	<i>The valve actuator is adjusted to the service conditions given in the order at supply:</i> Do not displace the end stop adjustment in the actuator or any other actuator adjustment without agreement of the valve manufacturer.
 CAUTION	Flange gaskets used shall support and overlap the mating flange surface of the valve at both ends completely. Use gaskets conforming to ANSI B16.21 or EN1514-1 only. The pipework flanges shall have flat mating surfaces, i.e. conform to ANSI B16.5 or EN 1092, Form A or B. Other kinds of gasket types shall be agreed upon between the customer and XOMOX.
 CAUTION	Do not use thick elastomeric gaskets, external leakage may occur.

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4.2 Steps to install the valve

- ⇒ Remove the protective packaging or face covers from the valve.
- ⇒ Check and be sure, that the valve and the actuator are free from damage. Valves or actuator units with visible damage shall not be installed.


 WARNING	Make sure the open and closed positions of the actuator correspond to the appropriate rotation of the valve. Death, serious injury, and severe property damage could result.
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- ⇒ Check and be sure, that the valve pressure class (see valve tag) and the flange connecting dimensions correspond to the pipework data and that all parameters of the actuator (see actuator tag) correspond to the plant control system parameters.

- ⇒ All valve and actuator tags shall remain legible after installation.

 WARNING	DO NOT INSTALL VALVE WHERE SERVICE CONDITIONS EXCEED THE VALVE RATINGS. Death or serious injury could result and/or the warranty could become invalid. If there are any questions, contact the factory. NOTE.....XOMOX brochure 329703 “TUFLINE Sleeved Plug Valves” specifies the allowable p/t-rating range. (see page 12 for further information.)
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- ⇒ The pipe flanges shall be in line and parallel.
- ⇒ Inspect and be sure, that the valve waterway is free from dirt and foreign matter. Be certain the adjacent pipeline is free from any foreign material, such as rust and pipe scale or welding slag that could damage the valve sleeve and plug sealing surface.
- ⇒ When installing a pipeline section with the valve and the flange gaskets already mounted, the distance between the pipeline ends must be so limited that all sealing surfaces and gaskets remain intact.
- ⇒ At installation into an existing pipe system, be sure that the gap between the 2 pipe flanges has sufficient clearance for the valve along with the 2 gaskets.
- ⇒ When fastening the flange bolting, be sure that the bolts center the valve body correctly.
- ⇒ The torque required for tighten the flange bolting shall be determined based on the gasket type, bolting and flange materials, and the service conditions.
- ⇒ To connect the actuator to the plant control system, refer to the actuator manual supplied with the valve.
- ⇒ Last step of the installation – Perform a functional test with the signals of the plant control system: Open and close the valve to the tight position and check the correct signalization of the limit switches (if any). See also Section 7 “Trouble shooting guide.”

 CAUTION	Incorrectly executed pilot signals could mean danger for life and health and cause damage in the piping system.
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5 Pressure test, start-up

For the pressure test and start-up of valves, the same instructions apply as to the pipeline. The following are suggested instructions which should be observed in addition to pipeline start-up instructions:

- ⇒ Flush the pipe system carefully before the pressure test to wash out all hard particulates (specifically in new installed pipe systems), then fill the pipe section and bleed it of trapped air.
- ⇒ Be sure, that all valves are in the required position OPEN or CLOSED.

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- ⇒ The test pressure **shall be limited to 1.5 x ANSI CWP** (1,5 x PN) of the valve when open. The pipe component with the lowest PN or ANSI pressure limits the test pressure in the pipe section.
- ⇒ If a closed valve is used in an end-of-line position, the pressure test **shall be limited to 1.1 x PS** (*PS = maximum allowable service pressure*). For PN, ANSI pressure rating, and PS, see the valve marking).
- ⇒ Check during pressure testing that the flange connections and the valve stem and cover seals remain leak-free. If not, see Section 7 “Trouble shooting guide.” Any leakage should be stopped as quickly as possible.
- ⇒ If the line system after pressure test shall be dried, take care that this is within the limits permissible for the valve pressure/temperature rating, see Section 1 “Valve application.”


6 Normal service and inspection

The valves are actuated by the signals of the controller. Valves, which were supplied ex factory with the actuator unit, are accurately adjusted and shall not be disadjusted, as long as a valve functions perfectly.

To operate an emergency manual actuation at the drive unit – if any – normal manual force is sufficient. It is not permitted to use extension levers to increase the torque.

Regular maintenance work is not required at fittings, but with examination of the pipework section no outward leakage shall occur at a valve: In such cases Section 2 “Safety information” and Section 7 “Trouble shooting guide” are to be observed.


It is recommended that valves remaining in a same position for long periods should be actuated 1x to 2x per year.

 WARNING	The seal (pressed-in sleeve in the body) for seat sealing is preloaded. This pre-stress, which is adjusted originally by means of the 3 adjusting screws, shall not be changed as long as the plug valve is tight.
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7 Troubleshooting Guide

Before performing any troubleshooting, follow the requirements of Section 2 “Safety information.”

Possible Defect	Remedy	Remark
Leakage at flange connection or at the plug	<p>Tighten the gasket by the flange bolting or the plug by the adjustment screws.</p> <p><i>If this is in vain:</i> Repair is necessary: Replace the gasket(s). Ask XOMOX for the necessary spare parts and instructions.</p>	<p>ok (D+E)</p> <p>Note 1: <i>To order spare parts, transmit all markings on the valve tag. Only original XOMOX-parts shall be used.</i></p>
In-line Leakage	<p><i>Check, if the actuator has closed the valve completely. If OK:</i> Check and ensure, that the actuator torque is sufficient.</p> <p><i>If the actuator torque is OK:</i> Open and close the valve several times under full fluid pressure to flush away clamped particulates.</p> <p>Adjusting of the pre-stress of the seal: The pre-stress of the seat seal can be increased by the 3 hexagon cap screws: Tighten down all 3 screws alternating clockwise for a ¼ turn until the leakage is stopped.</p> <p>If the leakage is not stopped by this or the plug valve torque is to high: Repair is necessary: Replace sleeve. Ask XOMOX for the necessary spare parts and instructions.</p> <p>If these 3 hexagon socket screws in the cover are made loose or the cover has to be removed: Respect Section 2.3 “Special hazards”</p> <p style="text-align: center;"> WARNING</p> <p>Check and ensure, that the pipe section is completely depressurized.</p>	<p>Note 2: <i>If a disassembled valve shows corrosion at body or trim surfaces, choose wear and spare parts of a more resistant material quality.</i></p>
Defect of the valve functional parts	<p>Check actuator and the plant control signals. <i>If both OK:</i> Disassemble the valve completely, respecting Section 2.3 “Special hazards” and inspect the valve unit.</p> <p>If repair is necessary: Ask XOMOX for the necessary spare parts and instructions.</p>	

For trouble shooting of the actuator, see the appropriate actuator instruction manual.

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8 More information

For further information or for any “XOMOX brochure” – even in other languages – please contact www.xomox.de or the next local office of **XOMOX Corporation**.

<p>BUNDESREPUBLIK DEUTSCHLAND XOMOX International GmbH & Co. Von-Behring-Straße 15 D-88131 Lindau/Bodensee Tel.: (49) 8382-702-0 Fax: (49) 8382-702-144 info@xomox.de</p> <p>XOMOX Vertrieb und Service Seilerring 1 D-84508 Burgkirchen Tel.: (49) 8679-6092/93 Fax: (49) 8679-4944 burgkirchen@xomox.de</p> <p>XOMOX Vertrieb und Service Ostmoorweg 11 D-21614 Buxtehude Tel.: (49) 4161-81054/55 Fax: (49) 4161-80585 buxtehude@xomox.de</p> <p>XOMOX Vertrieb und Service Kirchberg 11 D-06254 Göhren Tel.: (49) 34638-6080 Fax: (49) 34638-60899 goehren@xomox.de</p> <p>XOMOX Vertrieb und Service Ringstraße 7 D-41515 Grevenbroich/Noithausen Tel.: (49) 2181-4944-0 Fax: (49) 2181-4944-44 grevenbroich@xomox.de</p> <p>XOMOX Vertrieb und Service Weinstraße 90 D-67157 Wachenheim Tel.: (49) 6322-9465-0 Fax: (49) 6322-9465-20 wachenheim@xomox.de</p> <p>BELGIE/BELGIQUE XOMOX SERVICE CENTER Glasstraat 31 B-2170 Antwerpen Tel.: (32) 3-6468675/3-6451796 Fax: (32) 3-6441975 belgie@xomox.de</p> <p>PROMETAL N.V. IJzerlaan 11 B-2060 Antwerpen 1 Tel.: (32) 3-2051320 Fax: (32) 3-2328434 Av. de la Basilique 106 B-1080 Bruxelles Tel.: (32) 2-4820150 Fax: (32) 2-4656126</p> <p>CESKA REPUBLIKA ALCO CONTROLS s. r. o. Zengrova 110 CZ-28059 Kolin Tel.: (420) 658-353-39 Fax: (420) 658-353-39</p>	<p>ESPAÑA XOMOX International GmbH & Co. OHG Sucursal en Espania Polígono Can Corbera, nave 3 C Les Fonts, Carretera BP-1503, Km 22,7 08192 – Saint Quirze del Vallés (Barcelona) Tel.: (34) 4-4638488 Fax: (34) 4-4648401 espania@xomox.de</p> <p>FRANCE XOMOX France S.A. 8, Rue de l'ill -B.P. 29 F-68350 Brunstatt Tel.: (33) 389-611361 Fax: (33) 389-064011 france@xomox.de</p> <p>XOMOX France S.A. Sogaris 147 Avenue de Versailles F-94534 Rungis Cedex Tel.: (33) 1-46869972 Fax: (33) 1-46872199 france@xomox.de</p> <p>HUNGARIA XOMOX MAGYARORSZAG KFT Értékesítés és Szerviz Iroda 1163 Budapest, Cziráki u.26-32 Tel. (36) 1-401-0121 Fax (36) 1-401-0130 magyarorszag@xomox.de</p> <p>ITALIA CRANE PROCESS FLOW TECHNOLOGIES S.r.l. Division XOMOX Italia Via Pusiano, 2 I-20052 Monza (Mi) Tel.: (39) 039 2704373 Fax: (39) 039 2704450 lorenzo_bisogno_xomox@cranefflow.com</p> <p>MIDDLE EAST XOMOX Middle East c/o Almousawe Trading & Contracting Est. Khalifa Street Blue Tower, Suite No. 304A Abu Dhabi U.A.E. Tel.: (971) 2-2263765 Fax: (971) 2-2263765</p> <p>NEDERLAND XOMOX International Theemsweg 7 NL-3201 LT Spijkenisse Tel.: (31) 181-618100 Fax: (31) 181-614100 nederland@xomox.de</p> <p>NORGE XOMOX NORGE Lorenvangen 23 N-0580 Oslo Tel.: (47)231-73500 Fax: (47)231-73501 norge@xomox.de</p> <p>ÖSTERREICH XOMOX International Ges.mbh Robert-Stolz-Straße 7 A-4020 Linz Tel.: (43) 732-652400 u. 661086 Fax: (43) 732-665541 austria@xomox.de</p>	<p>POLSKA EMERSON Poland sp. z o. o. Al. Wilanowska 372 PL-02-665 Warszawa Tel.: (48) 32-2873428 Fax: (48) 32-2873428</p> <p>RUSSIA EMERSON Russia Malaya Trubetskaya 8 Korpus B, Floor 11 RUS-119881 Moskva Tel.: (7) 095-9673360 Fax: (7) 095-245-8635/36 andrey-xomox@mtu-net.ru</p> <p>SCHWEIZ XOMOX AG Hegenheimermattweg 65 CH-4123 Allschwil Tel.: (41) 61-4820400 Fax: (41) 61-4820433 schweiz@xomox.de</p> <p>SUOMI/FINIAND XOMOX International GmbH Sivuliike Suomessa KIRRINTIE 11 FIN-40270 Palokka Tel.: (358) 14-611522 Fax: (358) 14-611542 suomi@xomox.de</p> <p>SVERIGE XOMOX SVERIGE Gärdesvägen 2-4 S-44431 Stenungsund Tel.: (46) 303-88980 Fax: (46) 303-88982 sverige@xomox.de</p> <p>UNITED KINGDOM XOMOX Ltd. Riverside Road, GB-Barnstaple North Devon, EX31 1QN England Tel.: (44) 1271-322525 Fax: (44) 1271-322022 uk@xomox.de</p> <p>SINGAPORE XOMOX SOUTHEAST ASIA Pte., Ltd. Sales & Service Center 16 Gul Link Singapore 629386 Tel.: (65) 2624615 Fax: (65) 2668525 stuart.jenkins@xomox.com.sg</p> <p>P.R. CHINA XOMOX Beijing Representative Office Room 2311 Guoyi Hotel, Office Building No.1, Wen Xing Dong Road Xicheng District Beijing 100044 PR China Tel.: (86) 10-6836 7918 Fax: (86) 10-6836 6900 robert.wang@xomox.com.cn</p> <p>XOMOX Shanghai c/o FISHER-ROSEMOUNT CHINA 20th Floor, Astronautics-Building No.222, Cao Xi Road Shanghai200233 Tel.: (86) 21-64822298 Fax: (86) 21-64822300</p>	<p>INDIA FISHER-XOMOX Sanmar Ltd. 147 Karapakkam Village Chennai (Madras) 600096 Tel.: (91) 44-4960455 Fax: (91) 44-4960913</p> <p>JAPAN XOMOX JAPAN Ltd. Moriden Building 5F 3-9-9, Mita,Minato-ku Tokyo 108 0073 Japan Tel.: (81) 3-5439 8021 Fax: (81) 3-5439 8042 yasuo.soeda@xomox.co.jp</p> <p>KOREA XOMOX Korea Ltd. Fisher-Rosemount Building 66, Nonhyun-dong, Kangnam-gu, Seoul135-101 Korea Tel.: (82) 2-3438 4640 Fax: (82) 2-515 2330 xomoxhglee@kornet.net</p> <p>TAIWAN XOMOX FLOW TECHNOLOGY Inc. 5F., 2Jen Ai Road, Sec.4 Taipei 106, Taiwan Tel: (886) 2-2325 9555 Fax: (886) 2-2754 7996 jacin.cheng@xomox.com.tw</p> <p>USA XOMOX Corporation 4444 Cooper Road USA- Cincinnati, Ohio 45242 Tel.: (1) 513-745-6000 Fax: (1) 513-745-6972</p> <p>BRASIL FISHER-ROSEMOUNT do Brasil Industria e comercio Ltda. XOMOX Division Avenida Marginal Direita do Rio Tiete, 284 Alphaville BR-06465-130-Barueri-SP Tel: (11) 7255190 Fax (11) 7255189</p> <p>CANADA XOMOX Canada Ltd. 222 Norfinch Drive CDN-Downsview, Ontario M3N 1Y5 Tel.: (416) 6616000 Fax: (416) 6619841</p> <p>MEXICO XOMOX S.A. de C.V. Apartado Postal113 Y 319 Camino Real a Santa Monica 218 Col. Vista Hermosa Mex-54080 Tlalnepantla, Edo de Mexico Tel.: (5) 3974880 Fax: (5) 3974880</p>
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